

Operating Instructions

 $\label{locking/Locking Modules} \begin{tabular}{ll} MGB2-I..-MLI-... & MGB2-L..-MLI-... & (Modular) \end{tabular}$



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1. About this document

1.1. Scope

These operating instructions are valid for all Interlocking/Locking Modules MGB2-I..-MLI-... / MGB2-L..-MLI-... (Modular). These operating instructions, the document *Safety information*, the operating instructions for the bus module MBM and any enclosed data sheet form the complete user information for your device.

Series	Guard locking types	System families	Product versions
	I (without guard locking)		from V1.00.0
MGB2	L1 (guard locking by spring force)	MLI (operation on a bus module MBM)	from V1.00.0
	L2 (guard locking by solenoid force)	(operation on a bas module MBM)	from V1.00.0

1.1.1. Notes on older product versions

Products with lower product versions or without a version number are not described by these operating instructions. Please contact our support team in this case.

1.2. Target group

Design engineers and installation planners for safety systems on machines, as well as setup and servicing staff possessing special expertise in handling safety components as well as expertise in the installation, setup, programming and diagnostics of programmable logic controllers (PLCs) and bus systems.

1.3. Key to symbols

Symbol/depiction	Meaning
	Printed document
www	Document is available for download at www.EUCHNER.com
DANGER WARNING CAUTION	Safety precautions Danger of death or severe injuries Warning about possible injuries Caution Slight injuries possible
NOTICE Important!	Notice about possible device damage Important information
Tip	Useful information

1.4. Supplementary documents

The overall documentation for this device consists of the following documents:

Document title (document number)	Contents	
Safety information (2525460)	Basic safety information	
Operating Instructions Interlocking/Locking Modules MGB2-LMLI (2500234)	(this document)	www
Operating Instructions Bus Modules MBMMLI (2500235)	Configuration manual for the connection to the bus and data evaluation in MLI systems	(www)
Possibly enclosed data sheets	Article-specific information with deviations or additions to the operating instructions as well as data sheets for submodules	



Important!

Always read all documents to gain a complete overview of safe installation, setup and use of the device. The documents can be downloaded from www.euchner.com. For this purpose enter the doc. no. in the search box.



2. Correct use

The Modular devices described here can be operated only with a suitable bus module MBM-...-MLI-....

For the MGB2-I... the following applies:

Along with the bus module MBM, the system consists of at least one interlocking module MGB2-I... and one handle module MGB2-H...

The safety system MGB2-1... is an interlocking device without guard locking (type 4). Devices with unicode evaluation possess a high coding level, devices with multicode evaluation possess a low coding level.

In combination with a movable guard and the machine control, this safety component prevents dangerous machine functions from occurring while the guard is open. A stop command is triggered if the guard is opened during the dangerous machine function.

This means:

- Starting commands that cause a dangerous machine function must become active only when the guard is closed.
- Opening the guard triggers a stop command.
- Closing a guard must not cause automatic starting of a dangerous machine function. A separate start command must be issued. For exceptions, refer to EN ISO 12100 or relevant C-standards.

For the MGB2-L... the following applies:

Along with the bus module MBM, the system consists of at least one locking module MGB2-L... and one handle module MGB2-H...

The safety system MGB2-L... is an interlocking device with guard locking (type 4). Devices with unicode evaluation possess a high coding level, devices with multicode evaluation possess a low coding level.

In combination with a movable guard and the machine control, this safety component prevents the guard from being opened while a dangerous machine function is being performed.

This means:

- The unlocking of the guard locking by the control system triggers a stop command.
- Starting commands that cause a dangerous machine function must become active only when the guard is closed and locked.
- The guard locking must not be released until the dangerous machine function has ended.
- Closing and locking a guard must not cause automatic starting of a dangerous machine function. A separate start command must be issued. For exceptions, refer to EN ISO 12100 or relevant C-standards.

For MGB2-I.. /MGB2-L..

Before the device is used, a risk assessment must be performed on the machine, e.g. in accordance with the following standards:

- ▶ EN ISO 13849-1
- ▶ EN ISO 12100
- EN IEC 62061



Correct use includes observing the relevant requirements for installation and operation, particularly based on the following standards:

- ▶ EN ISO 13849-1
- ► EN ISO 14119
- EN IEC 60204-1
- ▶ EN IEC 62061

The safety system MGB2-.-MLI... is only allowed to be combined with suitable MLI modules (see *Table 1: Combination options* for modules with MLI technology).

On the modification of system components, EUCHNER provides no warranty for function.

The customer is responsible for the safe overall function, especially for the safe integration into an overall system.



Important!

- The user is responsible for the proper integration of the device into a safe overall system. For this purpose, the overall system must be validated, e.g. in accordance with EN ISO 13849-2.
- Correct use requires observing the permissible operating parameters (see chapter 18. Technical data on page 36).
- If a data sheet is included with the product, the information on the data sheet applies.

Table 1: Combination options for modules with MLI technology

		Handle module	Submodules	Submodules	Submodules
Bus module	Base units	MGB2-H from V1.00.0	MSMP MSMR MSMN	MSME	MSMK
MBMMLI from V1.00.0	Interlocking/locking module MGB2-IMLI/MGB2-LMLI from V1.00.0	•	•	-	-
170111 V1.00.0 -	Extension module MCMMLI	-	•	•	-

Voyate eyenhele	•	Combination possible
Key to symbols	-	Combination not possible

3. Description of the safety function



Important!

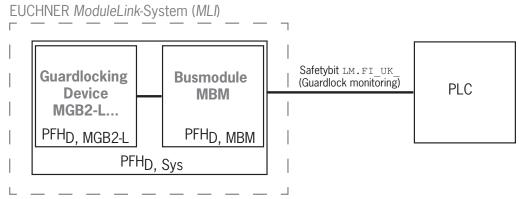
You will find detailed instructions on the determination of reliability values in the operating instructions for your bus module.

Devices from this series feature the following safety functions:

For the MGB2-L... the following applies:

Monitoring of guard locking and the position of the guard (interlocking device with guard locking according to EN ISO 14119)

- Safety function (see chapter 6. Function on page 10):
- If guard locking is released, safety bit LM. I_UK (ÜK) = 0 (monitoring of the locking element).
- If the guard is open, safety bit LM.I SK (SK) = 0 (monitoring of the position of the guard).
- Guard locking can be activated only when the bolt tongue is located in the locking module (prevention of inadvertent locking position (faulty closure protection)).



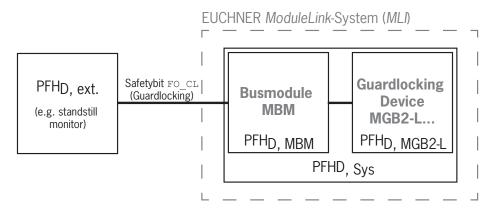
 Safety characteristics: category, Performance Level, PFH_D (reliability values according to EN 13849-1 see 18. Technical data).

Control of guard locking (safety bit FO_CL)

Safety function:

If the device is used as guard locking for personnel protection, control of guard locking must be regarded as a safety function.

The safety level of guard locking control is determined by the system $PFH_{D sys.}$ and by the external control (e.g. safe PLC).



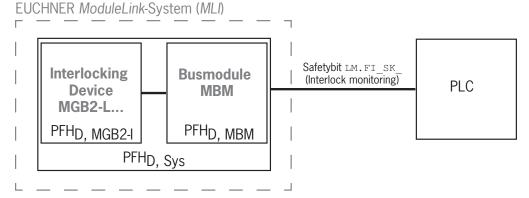
 Safety characteristics of bus module MBM and locking module MGB2-L: category, Performance Level, PFH_D
 (reliability values according to EN 13849-1, see 18. Technical data).



For MGB2-I... (or a correspondingly configured MGB2-L...) the following applies:

Monitoring of the guard position (interlocking device according to EN ISO 14119)

 \rightarrow Safety function: When the guard is open, safety bit LM. I_SK (SK) = 0. (See chapter 6. Function on page 10.)



 Safety characteristics: category, Performance Level, PFH_D
 (reliability values according to EN 13849-1, see 18. Technical data).

Evaluation of submodules with safety function

If you use submodules MSM with safety function in the interlocking/locking module, please observe the description of the safety functions in the operating instructions for your bus module MBM and in any data sheet for your submodule MSM.



4. Exclusion of liability and warranty

In case of failure to comply with the conditions for correct use stated above, or if the safety regulations are not followed, or if any servicing is not performed as required, liability will be excluded and the warranty void.

5. General safety precautions

Safety switches fulfill personnel protection functions. Incorrect installation or tampering can lead to fatal injuries to personnel.

Check the safe function of the safeguard and, if necessary, other safety functions particularly

- ▶ after any setup work
- each time after replacement of a component relevant to safety
- after an extended period without use
- after every fault
- after any change to the DIP switch settings

Independent of these checks, the safe function of the safeguard should be checked at suitable intervals as part of the maintenance schedule.



WARNING

Danger to life due to improper installation or due to bypassing (tampering). Safety components perform a personnel protection function.

- Safety components must not be bypassed, turned away, removed or otherwise rendered ineffective. On this topic pay attention in particular to the measures for reducing the possibility of bypassing according to EN ISO 14119:2013, section 7.
- The switching operation is allowed to be triggered only by the intended handle module MGB2-H... that is positively fastened to the guard.
- Prevent bypassing by means of replacement actuators (only for multicode evaluation). For this purpose, restrict access to actuators and to keys for releases, for example.
- Mounting, electrical connection and setup only by authorized personnel possessing the following knowledge:
- specialist knowledge in handling safety components
- knowledge about the applicable EMC regulations
- knowledge about the applicable regulations on operational safety and accident prevention.



Important!

Prior to use, read the operating instructions and keep these in a safe place. Ensure the operating instructions are always available during mounting, setup and servicing. For this reason you should archive a printed copy of the operating instructions. You can download the operating instructions from www.euchner.com.



6. Function

6.1. Interlocking module MGB2-I... (or a correspondingly configured MGB2-L2)

Together with a handle module, the interlocking module makes it possible to interlock movable guards. The combination also serves as a mechanical door stop at the same time.

The following switch-on conditions apply to safety bit LM.FI SK (SK):

- Guard closed
- ▶ Bolt tongue inserted into the interlocking module

See also chapter 16.2. System indications during setup, teach-in and normal operation on page 34 and the operating instructions for bus module MBM.

The interlocking module detects the position of the guard and the position of the bolt tongue. The bolt tongue in the handle module is moved into and out of the interlocking module by actuating the door handle.

6.2. Locking module MGB2-L...

Together with a handle module, the locking module makes it possible to lock movable guards. The combination also serves as a mechanical door stop at the same time. There are various configurations for the control of the guard locking (see section 6.3. Control of guard locking MGB2-L1 and MGB2-L2). The following descriptions in 6.2.1 and 6.2.2 describe the function of the guard locking with the factory setting.



Important!

To operate the device as guard locking for personnel protection according to EN ISO 14119, the safety bit LM.FI UK (ÜK) must be evaluated.

The following switch-on conditions apply to the safety bit LM.FI UK (ÜK):

- Guard closed
- Bolt tongue inserted into the locking module
- Guard locking in locking position (guard lock monitoring)

See also chapter 16.2. System indications during setup, teach-in and normal operation on page 34 and the operating instructions for bus module MBM.

The locking module detects the position of the guard and the position of the bolt tongue. The position of the guard locking is also monitored. The bolt tongue in the handle module is moved into and out of the locking module by actuating the door handle.

If the bolt tongue is fully inserted into the locking module, the guard locking can lock the bolt tongue in this position. Depending on version, this locking is by spring force or solenoid force.

6.2.1. Guard locking for version MGB2-L1

(guard locking actuated by spring force and released by power-ON)

Guard locking: Close guard; no voltage at the solenoid (with factory setting: safety bit LM. FO CL = 0.)

Releasing guard locking: Apply voltage to the solenoid (with factory setting: safety bit LM. FO CL = 1).

The spring-operated guard locking functions in accordance with the closed-circuit current principle. If the voltage is interrupted at the solenoid, the guard locking remains active and the guard cannot be opened directly.



Important!

If the guard is open when the power supply is interrupted and is then closed, guard locking is activated. This can lead to persons being locked in unintentionally.

As long as the guard locking is closed, the bolt tongue cannot be pulled out of the locking module and the guard is locked.

If voltage is applied to the guard locking solenoid, the guard locking is opened and bolt tongue is released. The guard can be opened.

In addition to the safety bit LM.FO_CL, the non-safe bit LM.O_CL can be used to control guard locking. Refer to the table in chapter 6.3. Control of guard locking MGB2-L1 and MGB2-L2 for the exact configuration.



6.2.2. Guard locking for version MGB2-L2

(guard locking actuated by power-ON and released by spring force)



Important!

- Use as guard locking for personnel protection is possible only in special cases, after strict assessment of the accident risk (see EN ISO 14119:2013, section 5.7.1)!
- Guard locking will be released during power-up or if communication is lost.

Guard locking: Apply voltage to the solenoid (with factory setting: safety bit LM. FO CL = 0).

Releasing guard locking: Disconnect voltage from the solenoid (with factory setting: safety bit LM.FO_CL = 1).

The magnetically actuated guard locking operates in accordance with the open-circuit current principle. If the voltage is interrupted at the solenoid, the guard locking is released and the guard can be opened directly!

The guard can be opened as long as no voltage is applied to the guard locking solenoid.

If voltage is present at the guard locking solenoid, the guard locking is held in the locked position and the guard is locked.

In addition to the safety bit LM.FO_CL, the non-safe bit LM.O_CL can be used to control guard locking. Refer to the table in chapter 6.3. Control of guard locking MGB2-L1 and MGB2-L2 for the exact configuration.

6.3. Control of guard locking MGB2-L1 and MGB2-L2

By changing the parameters in the configuration tool for your control system, you can set which bit combinations are to be used to control the guard locking. You will find an overview of the parameters in the operating instructions for the bus module MBM.

On the use of the guard locking for personnel protection, as standard the guard locking must be controlled from the safe control area.

On use as guard locking for process protection, the guard locking can also be controlled exclusively using a non-safe bit. The following table shows the possible configurations.

Type of look					
Type of lock- ing module	Configuration 1 (factory setting)	Configuration 2	Configuration 3	Configuration 4	Application
MGB2-L1	LM.FO_CL	LM.FO_CL + LM.O_CL	-	-	Guard locking for personnel protection.
MGB2-L2	LM.FO_CL	LM.FO_CL + LM.O_CL	-	-	Guard locking for personnel protection. Important: pay attention to section 6.2.2.
	-	-	LM.O_CL	-	Interlocking with guard locking for process protection.
	-	-	-	Control is not configured in the parameters	Interlocking. Only position mon- itoring of the guard. No locking function.



7. System overview

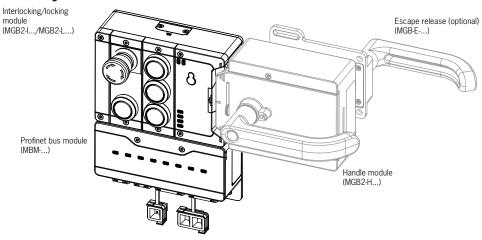


Figure 1: Components at a glance

7.1. Interlocking/locking module MGB2-I../MGB2-L..

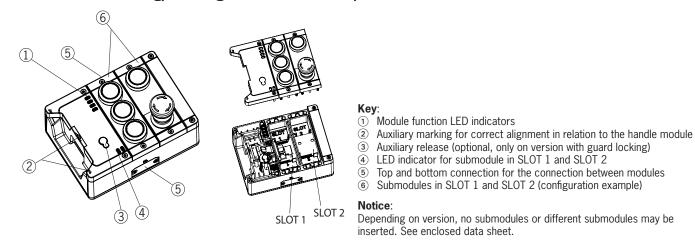


Figure 2: Interlocking/locking module MGB2-L.. /MGB2-L..

7.2. Handle module MGB2-H-...

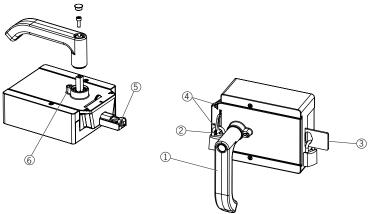


Figure 3: Handle module MGB2-H-...

Key:

- Door handle (1)
- (2) Hinged lockout mechanism
- 3 Automatically extending lockout mechanism (optional)
- 4 Auxiliary markings for max. permissible mounting distance
- S Bolt tongue
- 6 Locking bolt for handle adjustment

7.3. **Escape release MGB-E-... (optional)**

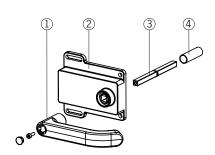


Figure 4: Escape release MGB-E-...

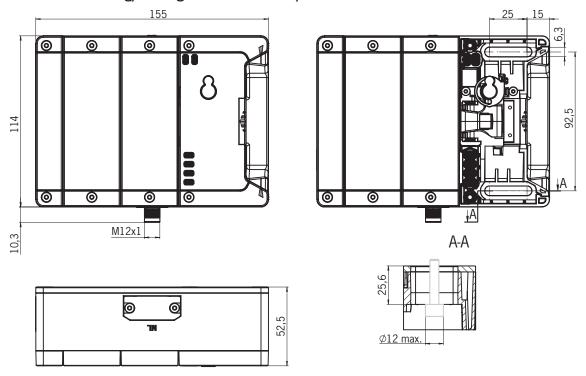
- ① Door handle
- O Housing
- Actuation axis 8 x 8 mm (different lengths available)
 4 Protective sleeve

Depending on version, a mounting plate can be included. See enclosed data sheet.

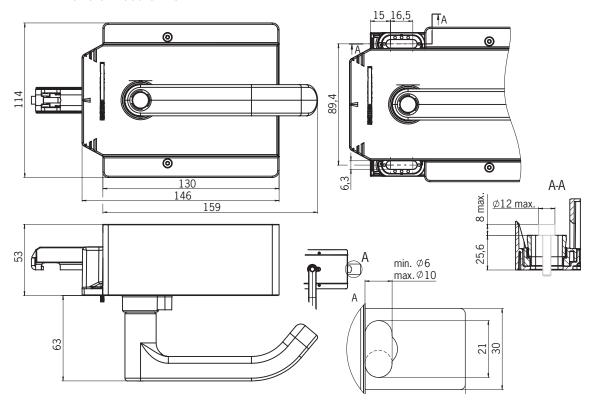


7.4. Dimension drawings

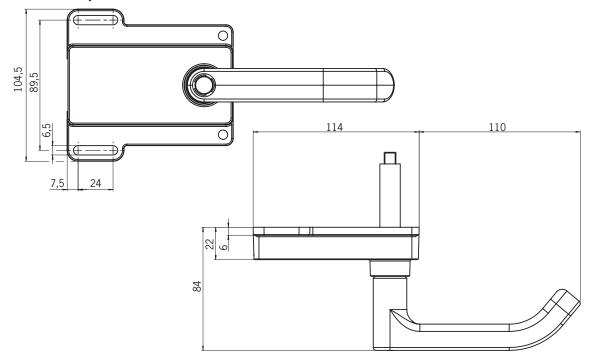
7.4.1. Interlocking/locking module MGB2-I.../MGB2-L...



7.4.2. Handle module MGB2-H...



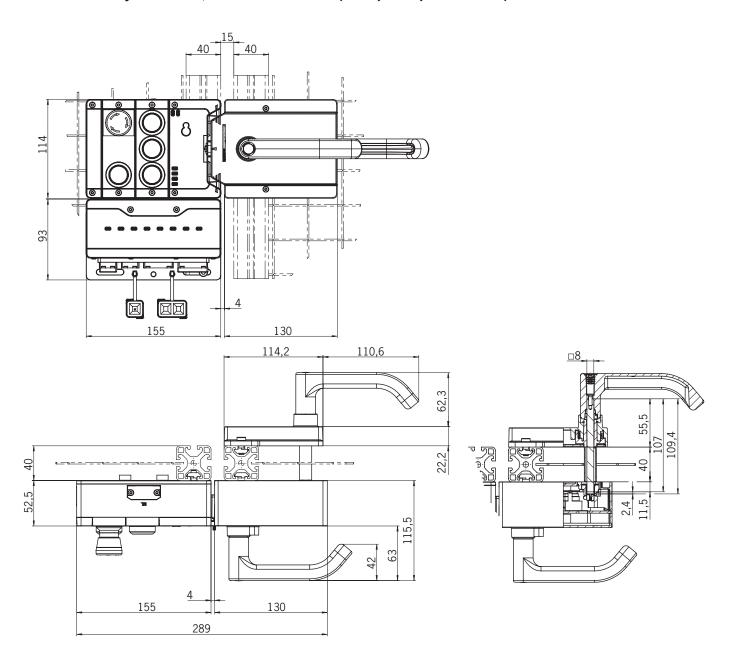
7.4.3. Escape release MGB-E-...



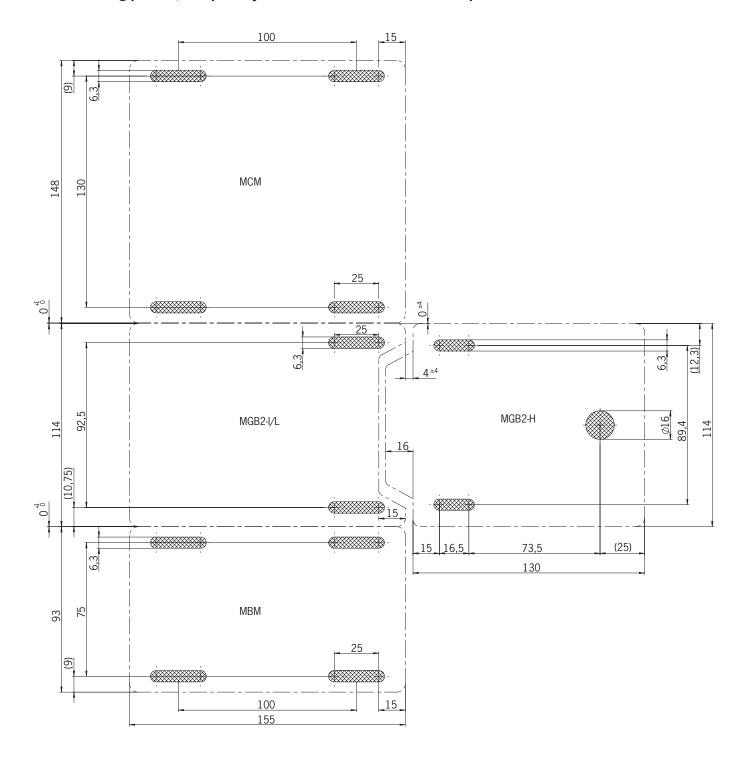
<u>EN</u>



7.4.4. Assembly of MGB2-L, MGB2-H and MGB-E (example on profile 40x40)

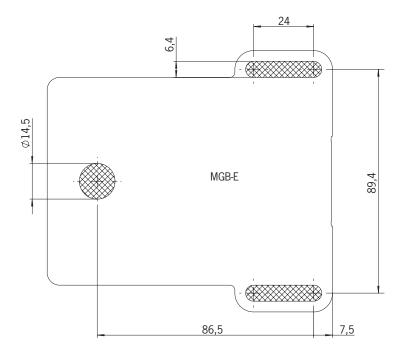


7.4.5. Drilling pattern, complete system with bus module MBM and optional extension module MCM





7.4.6. Drilling pattern, escape release MGB-E



8. Manual release

Some situations require the guard locking to be released manually (e.g. malfunctions or an emergency). A function test should be performed after release.

More information on this topic can be found in the standard EN ISO 14119:2013, section 5.7.5.1. The device can feature the following release functions:

8.1. Auxiliary release

In the event of service, the guard locking can be released with the auxiliary release irrespective of the state of the solenoid (see *Figure 5*).



Important!

• Given corresponding parameter configuration, the system enters into a latching fault if the auxiliary release is actuated. See System status table, signal sequence incorrect status (DIA red, Lock flashes 1 time). For information on setting the related parameter, see section 19.2. Fault on actuating the escape release on page 38.



Important!

- The auxiliary release is not a safety function.
- The machine manufacturer must select and use a suitable release (escape release, emergency release, etc.) for a specific application. A hazard assessment is required for this purpose. It may be necessary to take specifications from a product standard into account.
- The correct function must be checked at regular intervals.
- Loss of the release function due to mounting errors or damage during mounting. Check the release function every time after mounting.
- Please observe the notes on any enclosed data sheets.

The locking screw must be screwed in and sealed again after every use of the auxiliary release (original set of seal labels order no. 155853). Tightening torque 0.5 Nm.

- 1. Remove seal label or make a hole.
- 2. Undo locking screw.
- 3. Using a screwdriver, turn the auxiliary release to **b** in the direction of the arrow.
- Guard locking is released.

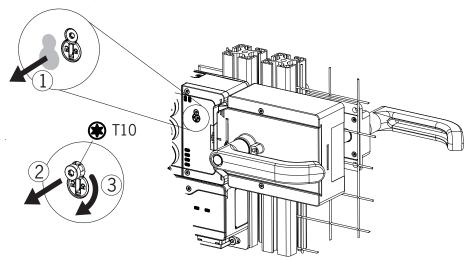


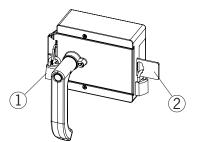
Figure 5: Auxiliary release



8.2. Lockout mechanism

If the lockout mechanism is pivoted out, the bolt tongue cannot be extended. The lockout mechanism can be secured with padlocks (see *Figure 6*). This is intended to prevent people from being locked in unintentionally. The lockout mechanism does not fulfill any safety function.

→ To pivot out, press the grooved part (possible only with bolt tongue retracted).



Key:

- Hinged lockout mechanism Padlock Ø min. 2 mm, Ø max. 10 mm
- ② Automatically extending lockout mechanism (optional) Padlock Ø min. 6 mm, Ø max. 10 mm

Notice:

You can fit up to 3 locks Ø 8 mm per lockout mechanism.

Figure 6: Lockout mechanism secured with padlock

8.3. Escape release (optional)

The escape release is used to open a guard from the inside without tools.

Depending on the parameters set in your configuration environment, the system may enter into a latching fault if the escape release is actuated (see 19.2. Fault on actuating the escape release on page 38).



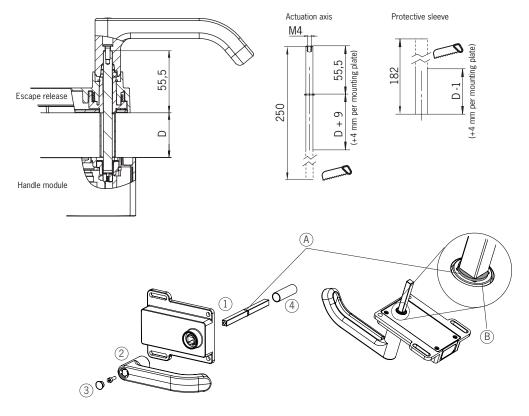
Important!

- It must be possible to actuate the escape release manually from inside the protected area without tools.
- It must not be possible to reach the escape release from the outside.
- The bolt tongue must not be under tensile stress during manual release.
- The escape release meets the requirements of Category B according to EN ISO 13849-1:2015.
- The correct function must be checked at regular intervals.
- Please observe the notes on any enclosed data sheets.
- Fit escape release such that operation, inspection and maintenance are possible.
- The actuation axis for the escape release must be inserted min. 9 mm into the handle module. Note the information on the different profile widths in the chapter 8.3.1. Preparing escape release on page 21.
- Adjust escape release axis at right angles to the handle module. See Figure 8.

8.3.1. Preparing escape release

	Length require	ed for actuation			
Profile width	Without With mounting plates plates (4 mm each)		Which EUCHNER parts are required?	Necessary work steps	
D	D+9	D+17			
30 mm	39 mm	47 mm	Standard escape release with 107 mm axis (order no. 100465)	Shorten to required length	
40 mm	49 mm	57 mm	Standard escape release with 107 mm axis (order no. 100465) Possibly extended actuation axis (order no. 106761)	Without mounting plates: none With mounting plates: Use extended actuation axis and protective sleeve and shorten to required length	
45 mm	54 mm	62 mm	Standard escape release with 107 mm axis (order no. 100465) and extended actuation axis (order no. 106761)	Use extended actuation axis and protective sleeve and shorten to required length	
50 mm	59 mm	67 mm	Standard escape release with 107 mm axis (order no. 100465) and extended actuation axis (order no. 106761)	Use extended actuation axis and protective sleeve and shorten to required length	

Example without mounting plates:



- 1 Insert actuation axis. The snap ring **A** must be in contact with the escape release **B**.
- ② Fit door handle.
- ③ Tighten fixing screw to 2 Nm and push in cap.
- 4 Fit protective sleeve.

Figure 7: Preparing escape release



9. Mounting



IMPORTANT

- Mounting must be performed only by authorized personnel.
- Depending on the substrate material, the detection range for the acquisition of the door position may vary.
- During mounting, pay attention to correct alignment. Use the alignment aids on the housing for the interlocking/locking module and on the housing for the handle module (see *Figure 8*).

With two-leaf hinged doors, one of the two door leaves must also be latched mechanically.

Use a rod latch (Item) or a double-door lock (Bosch Rexroth) for this purpose, for example.

For mounting steps, see Figure 8 and Figure 10 to Figure 15.

Attach system such that operation of the auxiliary release as well as inspection and maintenance are possible.

The locking screw must be screwed in and sealed again after mounting and after every use of the auxiliary release (original set of seal labels order no. 155853). Tightening torque 0.5 Nm.

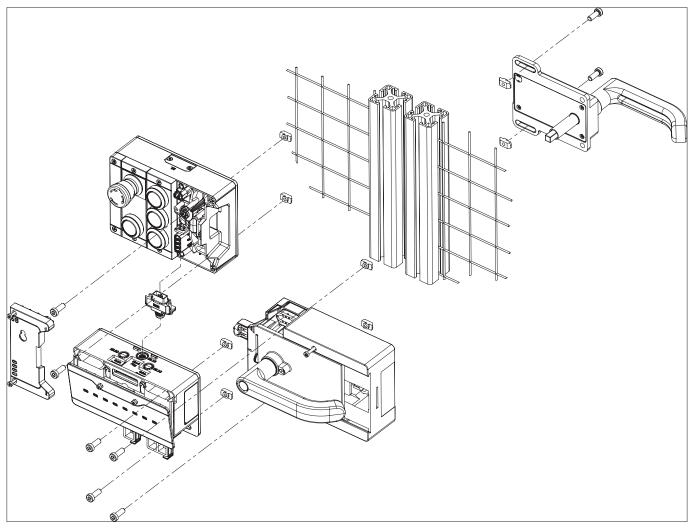


Figure 8: Installation example for door hinged on the right (general view)

9.1. Replacing modules



CAUTION

Risk of damage to equipment or malfunction as a result of uncontrolled machine stop.

The communication within the system is interrupted by the replacement of a module, and the safe bits are reset. If a process is running, this situation can result in an uncontrolled stop and damage to the installation or the product. Before replacement, make sure the installation is in a suitable operating status.

Modules (e.g. locking module or extension module) can be replaced only in combination with a restart of the overall system. On the disconnection of the module connection, the system enters into a fault state. The related module and all downstream modules remain inactive until the overall system is restarted (fault state).

9.2. Mounting submodules



CAUTION

Risk of damage to equipment or malfunction as a result of incorrect connection or a configuration change.

- Only submodules of connection types P, R and N can be used. Check the compatibility before installation. For information on the related connection type of a submodule, refer to the sticker on the rear of the submodule or the data sheet for the related submodule. This is included with each submodule.
- Pay attention to the alignment of the submodule. See marking (a) in *Figure 9: Mounting submodule*. Submodules can also be installed rotated by 180°. The marking (a) always indicates the first position to be equipped. This is the emergency stop S1 position in the example below.
- Make sure the pins on the submodule slide straight into the guide. Tighten the cover screws to 0.5 Nm.
- On using a submodule with labeling fields, pay attention to the correct alignment of the modules in relation to the labeling fields. Incorrect assignments can cause serious malfunctions in your installation.
- Make sure no foreign bodies, e.g. swarf or wires, enter the open slots on the submodule. These can cause short circuits or contact problems.
- Avoid touching the contacts on the underside of the submodule. Risk of ESD damage and contact problems due to soiling.
- Unused submodule slots must be fitted with a cover (order number 126372).

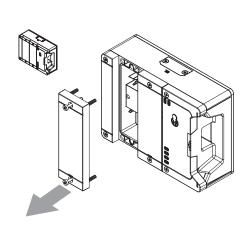
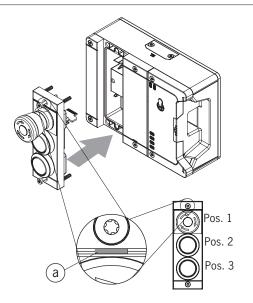


Figure 9: Mounting submodule





9.3. Replacing submodules



CAUTION

Risk of damage to equipment or malfunction as a result of uncontrolled machine stop.

The communication within the system is interrupted by the replacement of a submodule, and the safe bits are reset. If a process is running, this situation can result in an uncontrolled stop and damage to the installation or the product. Before replacement, make sure the installation is in a suitable operating status.



NOTICE

Pay attention to the information on the replacement of a submodule in the operating instructions for the related module. On submodules with a safety function, the correct function must be tested after replacement before the system enters normal operation again.

The replacement of submodules MSM with the same function during operation is also possible (pay attention to safety note above). As soon as the system detects a correct submodule, the submodule is ready for operation. For replacement of submodules with a different function, see chapter 9.3.2. Replacing submodule with a submodule with a different function (changing configuration). The system reacts as follows on a replacement:

- 1. If the submodule MSM is removed, the SLOT LED illuminates red, interrupted by 1x green flash. In addition, the SF LED on the bus module MBM illuminates red
- 2. If the submodule MSM contains a safety function, the related bit on the bus is cleared as soon as the submodule has been removed
- 3. If an identical submodule is inserted with the same alignment, the fault display goes out and the bit is transmitted on the bus again to suit the actual situation.

9.3.1. Replacing faulty submodule



Important!

If alignment detection is active, the system checks the alignment of the newly inserted submodule and compares it to the submodule inserted last. The alignment of the previous submodule must be retained in this situation because otherwise the configuration of the device will change. If a configuration change is required, pay attention to the sequence in 9.3.2. Replacing submodule with a submodule with a different function (changing configuration). You will find information on switching on and off the alignment detection in the operating instructions for your bus module MBM.

9.3.2. Replacing submodule with a submodule with a different function (changing configuration)

The system saves the last configuration of your system.

The configuration changes if

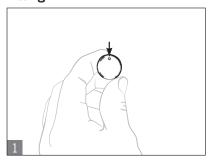
- You replace a submodule with a submodule with a different function or
- → You fit the same submodule rotated by 180°.

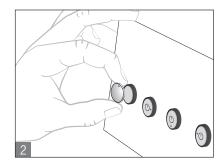
Adapt the configuration in the configuration software for your control system.

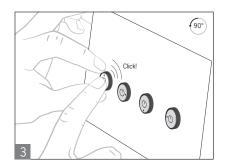
Then the new configuration must be taught-in by restarting the bus module MBM. You will find further information in the operating instructions for your bus module MBM.

9.3.3. Fitting and removing lenses and labels for controls and indicators

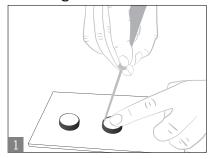
Fitting

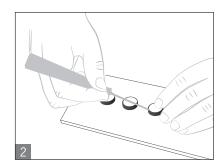






Removing







EIN



10. Changing the door hinge position

10.1. Changing the interlocking/locking module to a different door hinge position

To change the interlocking/locking module for doors with a different door hinge position, the module only needs to be rotated by 180°. Submodules installed in the module can also be rotated by 180° (see section 9.1. Replacing modules on page 23).

10.2. Changing actuating direction of the handle module

(here: from right to left)



Important!

It is possible to make this change only when the bolt tongue is not extended and an escape release is not yet mounted.

As supplied, the handle module is set either for doors hinged on the right or for doors hinged on the left.

Based on the example of a handle module for doors hinged on the right this means:

- The guard opens by pressing down the door handle.
- The system is mounted the other way up for doors hinged on the left. In other words, the guard opens by pressing up the door handle (see *Figure 10*). For this reason the actuating direction of the door handle must be changed (see *Figure 10* to *Figure 15*).

(Similarly on handle modules for doors hinged on the left)

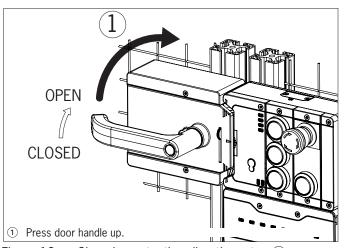


Figure 10: Changing actuating direction, step ①

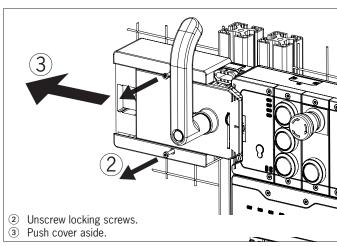


Figure 11: Changing actuating direction, steps 2 and 3

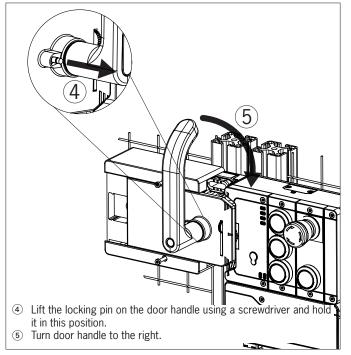


Figure 12: Changing actuating direction, steps 4 and 5

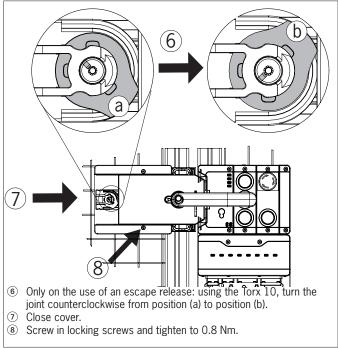


Figure 13: Changing actuating direction, steps 6 to 8

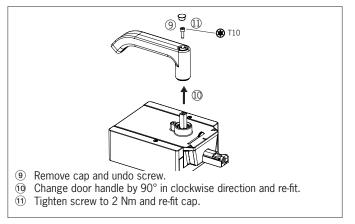


Figure 14: Changing actuating direction, steps (9) to (1)

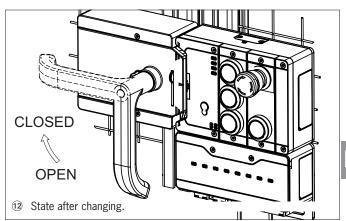


Figure 15: Changing actuating direction, final state



11. Protection against environmental effects

A lasting and correct safety function requires that the system must be protected against foreign bodies such as swarf, sand, blasting shot, etc., which can become lodged in the housing.

Pay attention to the following measures:

- Seal unused connections using the covers provided.
- Make sure the housing covers are correctly sealed and the cover screws are tightened to the necessary tightening torque.
- Cover the device during painting work.

12. Controls and indicators

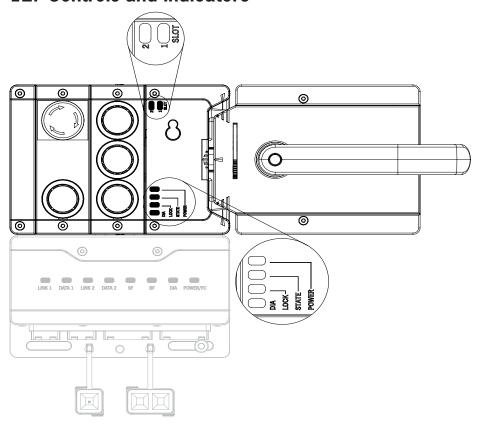


Figure 16: Indicators and controls

LED	Description
POWER	Illuminates if power supply correct Color: green
STATE	Indicates the device state Color: green
LOCK	Indicates the state of the guard locking Color: yellow
DIA	Indicates faults Color: red
SLOT 1	Indicates the status of the submodule Color: red/green
SLOT 2	Indicates the status of the submodule Color: red/green

13. Electrical connection

All devices in a line of modules draw their power from a suitable bus module MBM. The connection is only allowed to be made to a bus module MBM or an upstream module.

For detailed instructions on the connection of the overall system, refer to the operating instructions for the bus module MBM used.



CAUTION

Risk of damage to equipment or malfunctions as a result of incorrect connection.

Pay attention to the instructions on correct connection in the operating instructions for the bus module MBM used.

13.1. Connecting modules

MGB2 Modular modules can either be connected together directly or using cables (see Figure 17: Connecting modules).

Each module has a top and a bottom connection. You can use either the bottom or the top connection or both if the module is between two other modules.

The bottom module connector is already integrated. To use the top connection, change its position. Use only the module connector intended to connect modules together (see table below). The maximum cable length for a line must not exceed 40 m.

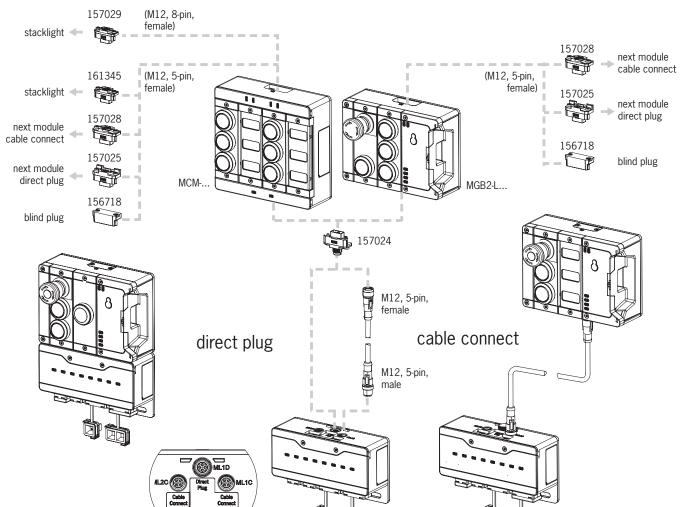


Figure 17: Connecting modules



Table 2: Overview of module connectors

Function	Order no.	Included?	
Module connector M12, 5-pin plug	157024	1x *	
Blanking cover	156718	1x *	
Set with sealing caps for unused connections	156739	Yes	
Module connector, 5-pin socket, for the direct connection of a further module	157025		
Module connector M12, 5-pin socket, for the connection of a further module via a connecting cable	157028		
Module connector M12, 5-pin socket, for the connection of a stacklight	161345	No, must be ordered separately	
Module connector M12, 8-pin socket, for the connection of a stacklight	157029		
Connecting cable M12, 5-pin	Can actalog or www.cuchner.com		
Connecting cable M12, 8-pin	See catalog or www.euchner.com		

^{*} Not for MGB2-...-Y0000-...

13.2. Using submodules

Each interlocking/locking module can contain up to two submodules. For an exact description of the individual submodules as well as information on compatibility, refer to the data sheet for the related submodule. This is included with each submodule.



Important!

- In the modules described here it is only allowed to install submodules of connection types P, R and N. For information on the related connection type of a submodule, refer to the sticker on the rear of the submodule or the data sheet for the related submodule. This is included with each submodule.
- Only one submodule with an emergency stop is allowed to be installed per module.
- On using a submodule with labeling fields, pay attention to the correct alignment of the modules in relation to the labeling fields. Incorrect assignments can cause serious malfunctions in your installation.
- Unused submodule slots must be fitted with a cover (order number 126372).
- Avoid touching the contacts on the underside of the submodule. Risk of ESD damage and contact problems due to soiling.



14. Data blocks for interlocking/locking module MGB2-I or MGB2-L



Important!

You will find the exact data structure for your device on the data sheet enclosed. You will find a detailed description of the safe and non-safe data blocks in the operating instructions for your bus module MBM.

15. Setup

The device is automatically in operation after powering up the bus module MBM. For detailed instructions on setup, refer to the operating instructions for your bus module MBM.

You can see the current operating status on the LEDs on the module (see 12. Controls and indicators on page 28 and 16. System status table, module LEDs on page 33). You will also find information on fault detection there.

15.1. Teach-in operation (only for MGB2 unicode)

The handle module must be assigned to the locking module using a teach-in function before the system comprising interlocking/locking module and handle module forms a functional unit.

During a teach-in operation, the module is in the safe state (no safe bits are set).



Important!

- A system that has not yet been taught-in remains in the teach-in standby state until a handle module has been taught-in. Interlocking/locking modules already taught-in remain in the teach-in standby state for 3 min after the system start.
- The interlocking/locking module disables the code for the previous handle module if a new handle module is taught-in. Teach-in is not possible again immediately for this device if a new teach-in operation is carried out. The disabled code is deleted in the locking module only after a third code has been taught-in.
- If the interlocking/locking module detects a disabled or unsuitable handle module while the module is in the teach-in standby state, a teach-in error is indicated after 30 s.
- The interlocking/locking module can be operated only with the last handle module taught-in.
- If, in the teach-in standby state, the interlocking/locking module detects the handle module last taught-in, the teach-in standby state is ended immediately and the interlocking/locking module changes to normal operation.
- If the bolt tongue is in the actuating range for less than 30 s, the handle module is not taught-in and the device indicates a teach-in error.

Teaching-in handle module

- 1. Fit handle module.
- 2. Close safety device. Check for correct alignment and distance using the markings on the interlocking/locking module and re-adjust if necessary.
- 3. Insert bolt tongue into the interlocking/locking module.
- 4. Connect interlocking/locking module to the bus module MBM. The bus module must be in operation for this purpose.
- → Teach-in operation starts, green LED (State) flashes slowly (approx. 1 Hz). During the teach-in operation, the locking module checks whether the handle module is a disabled handle module. Provided this is not the case, the teach-in operation is completed after approx. 30 seconds, and the green LED (State) goes out. The new code has now been stored, and the old code is disabled. The STATE and DIA LEDs on the interlocking/locking module flash alternately if the teach-in operation was successful.
- 5. Restart overall system via the bus module MBM. For this purpose, disconnect the bus module from the power supply for a few seconds.



15.2. Mechanical function test

It must be possible to insert the bolt tongue easily into the locking module. To check, close guard several times and actuate door handle.

If available, check function of the escape release. With active guard locking it must be possible to operate the escape release from the inside without excessive effort (approx. 5 Nm).

15.3. Electrical function test

- 1. Close all guards and insert the bolt tongue into the locking module.
- 2. Activate guard locking.
- The machine must not start automatically.
- It must not be possible to open the guard.
- The following applies to MGB2-I..: The green LED (State) is illuminated.
- The following applies to MGB2-L..: The green LED (State) and the yellow LED (Lock) are illuminated.
- 3. Enable operation in the control system.
- It must not be possible to deactivate guard locking as long as operation is enabled.
- 4. Disable operation in the control system and deactivate guard locking.
- The guard must remain locked until there is no longer any risk of injury.
- It must not be possible to start the machine as long as guard locking is deactivated.
- It must be possible to open the guard.

Repeat steps 2-4 for each guard.

15.4. Replacing a module

For instructions on replacement, refer to the operating instructions for your bus module MBM. After the replacement of an interlocking/locking module or a handle module, a teach-in operation may be necessary. See 15.1. Teach-in operation (only for MGB2 unicode) on page 31.



16. System status table, module LEDs

All diagnostic messages are listed below. The scope of the possible messages may differ depending on the type and number of modules/submodules used.

16.1. System indications if there are faults (module LEDs)

If there are faults, the bit LM.E G is set. After the fault has been rectified, this can be acknowledged using the bit LM.ACK G. The bit LM.E G is reset during this process. Exception: escape release (see 19.2. Fault on actuating the escape release on page 38)

				LED indicator						
Operating mode	POWER (gn)	STATE (gn)		Lock (ye), only MGB2-L1/-L2		DIA (rd)		Device diagnostics, related fault/status bit	State	
		*	1 x	0				LM.E_G	Handle module teach-in error (e.g. teach-in operation interrupted too early), configuration teach-in error	
		*	3 x	0					LM.E_G	Handle module read error (e.g. error in code or code cannot be read) ²⁾
	*	*	5 x	0				LM.E_G	Environment error, disabled actuator, power supply outside the permissible range	
Fault display		0		0		*		LM.E_G	Internal fault (e.g. component faulty, data error) 1)	
r aut uispiay		0		*	1 x			LM.E_G	Plausibility error, signal sequence incorrect, e.g. broken bolt tongue recognized ²⁾	
		0		*	1 x				LM.F_ER	After actuation of the escape release 3)
	1 x	0		0				BM.E_MLI	MLI communication error (indication on bus module)	
-	0								LED not illuminated	
Key to symbols			*						LED illuminated	
Ney to symbols					- 3	х			LED flashes three times	
					Χ				Any state	

Latching fault; use corresponding output bit ${\tt LM.ACK_G}$ to reset

Important: If you do not find the displayed device status in the system status table, this indicates an internal device fault. In this case, you should contact the manufacturer.

Non-latching fault; open guard and close it again to reset Non-latching fault; use corresponding output bit $\mathtt{LM}.\mathtt{ACK}_\mathtt{ER}$ to reset



16.2. System indications during setup, teach-in and normal operation

Operating mode	POWER (gn)	STATE (gn)	Lock (ye), only MGB2-L1/-L2	DIA (rd)	Door position	Position of the bolt tongue	Guard locking control LM.FO_CL (depending on setting also LM.O.CL)	Device diagnostics Status bit LM.I_OD	Bolt position Status bit LM.I_OT	Bolt position (SK) Safe input bit LM.FI_SK Status bit LM.I_SK	Guard locking Status bit LM.I_OL	Guard locking status (ÜK) Safe input bit LM.FI_UK Status bit LM.I_UK	State
		long OFF	0	0	oben	not inserted	flo	JJo	JJo	JJo	off	JJo	Normal operation, door open
		long ON	0	0	closed	not inserted	JJo	no	off	off	off	JJo	Normal operation, door closed
Normal operation		*	long ON short OFF	0	closed	inserted	JJo	no	no	uo	JJo	JJo	Normal operation, door closed, bolt tongue inserted
	-	*	*	0	closed	inserted	uo	no	no	no	no	uo	Normal operation, door closed and locked
	*	×	flashing quickly	0	×	not inserted	uo	JJO	off	off	JJo	JJo	Ready for guard locking, guard locking is active, bolt tongue not inserted
Teach-in standby (only for MGB2 unicode)		3x	0	0	oben	not inserted	flo	flo	JJo	off	off	JJo	Door open; unit is ready for teach-in of another handle module (only short time after power-up)
Setup		1 Hz	0	0	closed	inserted	uo	no	no	off	on	JJo	Teach-in operation
(only for MGB2 unicode)		*	alternately flash- ing STATE /DIA	*		×	×	JJo	off	off	off	JJo	Positive acknowledgment after completion of teach-in operation
						0							LED not illuminated
I						*							LED illuminated
Key to symbols						₩-1 Hz							LED flashes at 1 Hz
						3 x							LED flashes three times
						×							Any state

Important: If you do not find the displayed device status in the system status table, this indicates an internal device fault. In this case, you should contact the manufacturier.



17. System status table (slot LEDs)

If a fault occurs on the submodule, the bit LM.E_SM.. is set. As soon as the fault has been corrected, it is reset automatically (non-latching fault).

Fault display SLOT1 / SLOT2 LED	Meaning	Measures
OFF	A submodule is not used or submodule functions without faults	-
Red ON Green flashes 1 x	Submodule missing although a submodule was included in the last configuration	Insert suitable submodule or adapt configuration.
Red ON Green flashes 2 x	Submodule is installed rotated by 180°	Case 1: Submodule type is correct, but submodule must be installed rotated by 180°. Case 2: If it is intended to change the configuration, the system must be restarted so that the required configuration is taught-in. Case 3: Alignment is irrelevant for this submodule, but the parameter for alignment detection is active. Change parameter for alignment detection and restart system.
Red ON Green flashes 3 x	Submodule does not correspond to the submodule type configured last	Insert submodule of appropriate type or adapt configuration.
Red ON	Internal fault in the submodule	Replace submodule. If the problem persists: replace the base unit.
Red flashing (1 Hz) The DIA LED also illuminates	Faults in safety engineering, latching Other input errors on the submodule	Restart system. If the problem persists: replace the submodule. If the problem persists: replace the base unit.
Red flashing Green OFF	Enabling switch discrepancy error	Release enabling switch and press again. If the problem persists: check the cable and connection. If the problem persists: replace the submodule. If the problem persists: replace the base unit.

ΕN



18. Technical data



NOTICE

If a data sheet is included with the product, the information on the data sheet applies.

Value			
Fiber glass reinforced plastic			
Die-cast zinc, nickel plated, stainless steel.			
powder-coated sheet steel			
See dimension drawing			
1.0 kg			
1.1 kg			
0.75 kg			
-25 +55 °C			
IP65 1)			
Ш			
3			
Any			
2,000 N			
Via bus module MBM			
M12, 5-pin (EUCHNER module plug connector MLI)			
350 mA			
30 mA			
0.5 kV			
Acc. to EN 60947-5-3			
Acc. to EN 61000-4			
and DIN EN 61326-3-1			
See information in the operating instructions for your bus module			
220 27 maden in the operating mediations for your bus module			

Reliability values acc. to EN ISO 13849-1:2015	
Category	4
Performance Level	PL e
MTTF _d ³⁾	820 years
DC	99%
Mission time	20 years
PFH _d ⁴⁾ - Monitoring of guard locking and the position of the guard - Control of guard locking	2.62 x 10 ^{.9}

- Monitoring of the position of the guard
- Evaluation of safety signals in submodules installed
- 1) Only with correctly mounted connecting cables and submodules.
 2) The risk time is the max. time between the change in the input status and the clearing of the corresponding bit in the bus protocol.
 3) Fixed failure rate without consideration of faults in wearing parts.



18.1. Radio frequency approvals

FCC ID: 2AJ58-02 IC: 22052-02

FCC/IC-Requirements

This device complies with part 15 of the FCC Rules and with Industry Canada's licence-exempt RSSs. Operation is subject to the following two conditions:

- 1) This device may not cause harmful interference, and
- 2) this device must accept any interference received, including interference that may cause undesired operation.

Changes or modifications not expressly approved by the party responsible for compliance could void the user's authority to operate the equipment.

NOTE: This equipment has been tested and found to comply with the limits for a Class A digital device, pursuant to part 15 of the FCC Rules. These limits are designed to provide reasonable protection against harmful interference when the equipment is operated in a commercial environment. This equipment generates, uses, and can radiate radio frequency energy and, if not installed and used in accordance with the instruction manual, may cause harmful interference to radio communications.

Operation of this equipment in a residential area is likely to cause harmful interference in which case the user will be required to correct the interference at his own expense.

Le présent appareil est conforme aux CNR d'Industrie Canada applicables aux appareils radio exempts de licence. L'exploitation est autorisée aux deux conditions suivantes :

- (1) l'appareil ne doit pas produire de brouillage, et
- (2) l'utilisateur de l'appareil doit accepter tout brouillage radioélectrique subi, même si le brouillage est susceptible d'en compromettre le fonctionnement.

<u>EN</u>



19. Troubleshooting and assistance

You will find detailed information on diagnostics and troubleshooting in the operating instructions for your bus module MBM. The following information covers only faults related to the interlocking/locking module MGB2.

19.1. Resetting general faults

Proceed as follows:

- 1. Acknowledge fault using output bit LM.ACK G.
- 2. Close guard if necessary and switch on guard locking.
- → The system is in normal operation again.

19.2. Fault on actuating the escape release

This fault behavior must be configured correspondingly in the parameters. You can do this in the configuration software for your control system. In the *Module parameters* dialog, set the value for the *Fault on actuating the escape release* field in the *Escape release fault* section to <code>yes</code>. You will find information on configuration in the operating instructions for your bus module MBM.

To achieve monitoring of the locking element in category 4, PL e according to EN ISO 13849-1, internal monitoring logic is integrated into every locking module.

Result: Bit LM. F_ER is set when the escape release is actuated (see 16.2. System indications during setup, teach-in and normal operation on page 34).

The bit LM. ACK ER must be set for at least 100 ms to acknowledge the fault.

			F.	OL				LED in	dicator			
Door position	Position of the bolt tongue	Guard locking	Bolt position status bit LM.I_OT	Guard locking status bit LM.I_O	ÜK input bit LM.FI_UK	Device diagnostics status bit IM. I_OD	Power (gn)	State (gn)	Lock (ye)	DIA (rd)	State	
Х	Х	Х	off	off	off	Х	*	0	1 x	*	Signal sequence incorrect (e.g. after actuation of the escape release)	
0					LED not illuminated							
						汁	(LED illuminated	
						*	3 x				LED flashes three times	
						Х					Any state	

19.3. Resetting system to factory settings

For instructions on resetting to factory settings, refer to the operating instructions for your bus module MBM.

20. Service

If servicing is required, please contact: EUCHNER GmbH + Co. KG Kohlhammerstraße 16 70771 Leinfelden-Echterdingen Germany

Service telephone:

+49 711 7597-500

E-mail:

support@euchner.de

Internet:

www.euchner.com

21. Inspection and service



WARNING

Loss of the safety function because of damage to the device.

In case of damage, the affected module must be replaced completely. Only accessories or spare parts that can be ordered from EUCHNER may be replaced.

Regular inspection of the following is necessary to ensure trouble-free long-term operation:

- Check the safety function (see chapter 15.3. Electrical function test on page 32)
- Check the secure mounting of the devices and the connections
- Check for soiling

No servicing is required. Repairs to the device are only allowed to be made by the manufacturer.



NOTICE

The year of manufacture can be seen in the lower right corner of the rating plate.

<u>EN</u>



22. Declaration of conformity

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EUCHNER

More than safety.

EU-Konformitätserklärung EU declaration of conformity Déclaration UE de conformité Dichiarazione di conformità UE Declaración UE de conformidad Original DE Translation EN Traduction FR Traduzione IT Traducción ES 2518509-02-09/18

Die nachfolgend aufgeführten Produkte sind konform mit den Anforderungen der folgenden Richtlinien (falls zutreffend): The beneath listed products are in conformity with the requirements of the following directives (if applicable): Les produits mentionnés ci-dessous sont conformes aux exigences imposées par les directives suivantes (si valable) I produit sotto elencati sono conformi alle direttive sotto riportate (dove applicabili): Los productos listados a continuación son conforme a los requisitos de las siguientes directivas (si fueran aplicables):

1:	Maschinenrichtlinie	2006/42/EG
	Machinery directive	2006/42/EC
	Directive Machines	2006/42/CE
	Direttiva Macchine	2006/42/CE
	Directiva de máquinas	2006/42/CE
11:	Funkanlagen-Richtlinie (RED)	2014/53/EU
	Radio equipment directive	2014/53/EU
	Directive équipement radioélectrique	2014/53/UE
	Direttiva apparecchiatura radio	2014/53/UE
	Directiva equipo radioeléctrico	2014/53/UE
III:	RoHS Richtlinie	2011/65/EU
	RoHS directive	2011/65/EU
	Directive de RoHS	2011/65/UE
	Direttiva RoHS	2011/65/UE
	Directiva RoHS	2011/65/UE

Die Schutzziele der Niederspannungsrichtlinie 2014/35/EU und EMV Richtlinie 2014/30/EU werden gemäß Artikel 3.1 der Funkanlagen-Richtlinie eingehalten.

The safety objectives of the Low-voltage directive 2014/35/EU and EMC Directive 2014/30/EU comply with article 3.1 of the Radio equipment directive.

Les objectifs de sécurité de la Directive basse tension 2014/35/UE et Directive de CEM 2014/30/EU sont conformes à l'article 3.1 de la Directive équipement radioélectrique.

Gli obiettivi di sicurezza della Direttiva bassa tensione 2014/35/UE e Direttiva CEM 2014/30/UE sono conformi a quanto riportato nell'articolo 3.1 della Direttiva apparecchiatura radio.
Los objetivos de seguridad de la Directiva de bajo voltaje 2014/35/UE y Directiva CEM 2014/30/UE cumplen con el artículo 3.1 de la Directiva

equipo radioeléctrico.

Folgende Normen sind angewandt:

a: EN 60947-5-3:2013

Following standards are used:

Les normes suivantes sont appliquées:

Vengono applicate le seguenti norme:

Se utilizan los siguientes estándares:

EN ISO 14119:2013

EN ISO 13849-1:2015

EN 62061:2005/A2:2015

EN 62061:2005/A2:2015

EN 60947-5-5:1997/A11:2013

f: EN 50364:2010 g: EN 300 330 V2.1.1 h: EN 50581:2012 (RoHS)

Bezeichnung der Bauteile	Туре	Richtlinie	Normen	Zertifikats-Nr.
Description of components	Type	Directives	Standards	No. of certificate
Description des composants	Type	Directive	Normes	Numéro du certificat
Descrizione dei componenti	Tipo	Direttiva	Norme	Numero del certificato
Descripción de componentes	Туро	Directivas	Estándares	Número del certificado
Sicherheitsschalter	MGB2-I)		
Safety Switches	MGB2-L			
Interrupteurs de sécurité	MGB2-H	> 1, 11, 111	a, b, c, d, f, g, h	Z10 040393 0028
Finecorsa di sicurezza	MBM	7, 11, 111	_	210 040393 0028
Interruptores de seguridad	MCM			
	MSM	J		
Sicherheitsschalter mit Not-Halt-Einrichtungen	MGB2-1)		
Safety Switches with Emergency-Stop facilities	MGB2-L	Į.		
Interrupteurs de sécurité avec appareillage arrêt d'urgence	MCM	<u> </u> -	a b a d a f a b	Z10 040393 0028
Finecorsa di sicurezza con dispositivi di arresto di emergenza	MSM	۱, ۱, ۱۱	a, b, c, d , e, f, g, h	
Interruptores de seguridad con dispositivos de parada de				
emergencia		J		

Benannte Stelle Notified Body Organisme notifié Sede indicata Entidad citada

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Die alleinige Verantwortung für die Ausstellung dieser Konformitätserklärung trägt der Hersteller: This declaration of conformity is issued under the sole responsibility of the manufacturer: La présente déclaration de conformité est établie sous la seule responsabilité du fabricant: La presente dichiarazione di conformità è rilasciata sotto la responsabilità esclusiva del fabbricante: La presente declaración de conformidad se expide bajo la exclusiva responsabilidad del fabricante: EUCHNER GmbH + Co. KG Kohlhammerstraße 16 70771 Leinfelden-Echterdingen Germany

Leinfelden, September 2018

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Edition: 2500234-04-09/20 Title:

Operating Instructions Interlocking/Locking Modules
MGB2-I.-MLI-... / MGB2-L.-MLI-... (Modular) and from V1.00.0
(Translation of the original operating instructions)

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